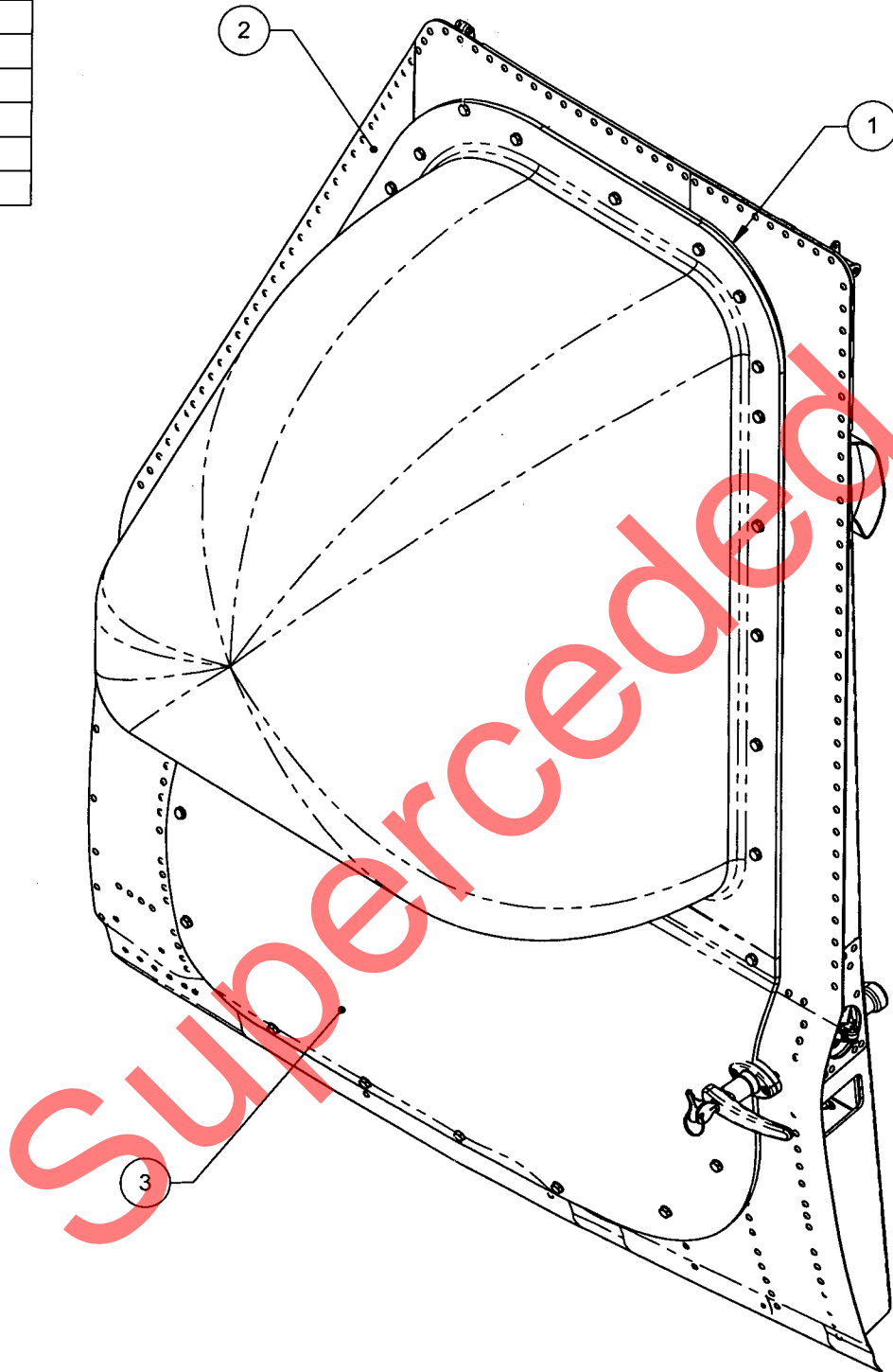


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4585-041	DOOR ASSY HALF VERT REF WINDOW
1	1	D3802-1-135	SEAL
2	1	D4465-041	MED BELL DOOR ASSY
3	1	D4504-1	HALF HEIGHT BUBBLE WINDOW
4	29	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	31	NAS1149D0332J	WASHER

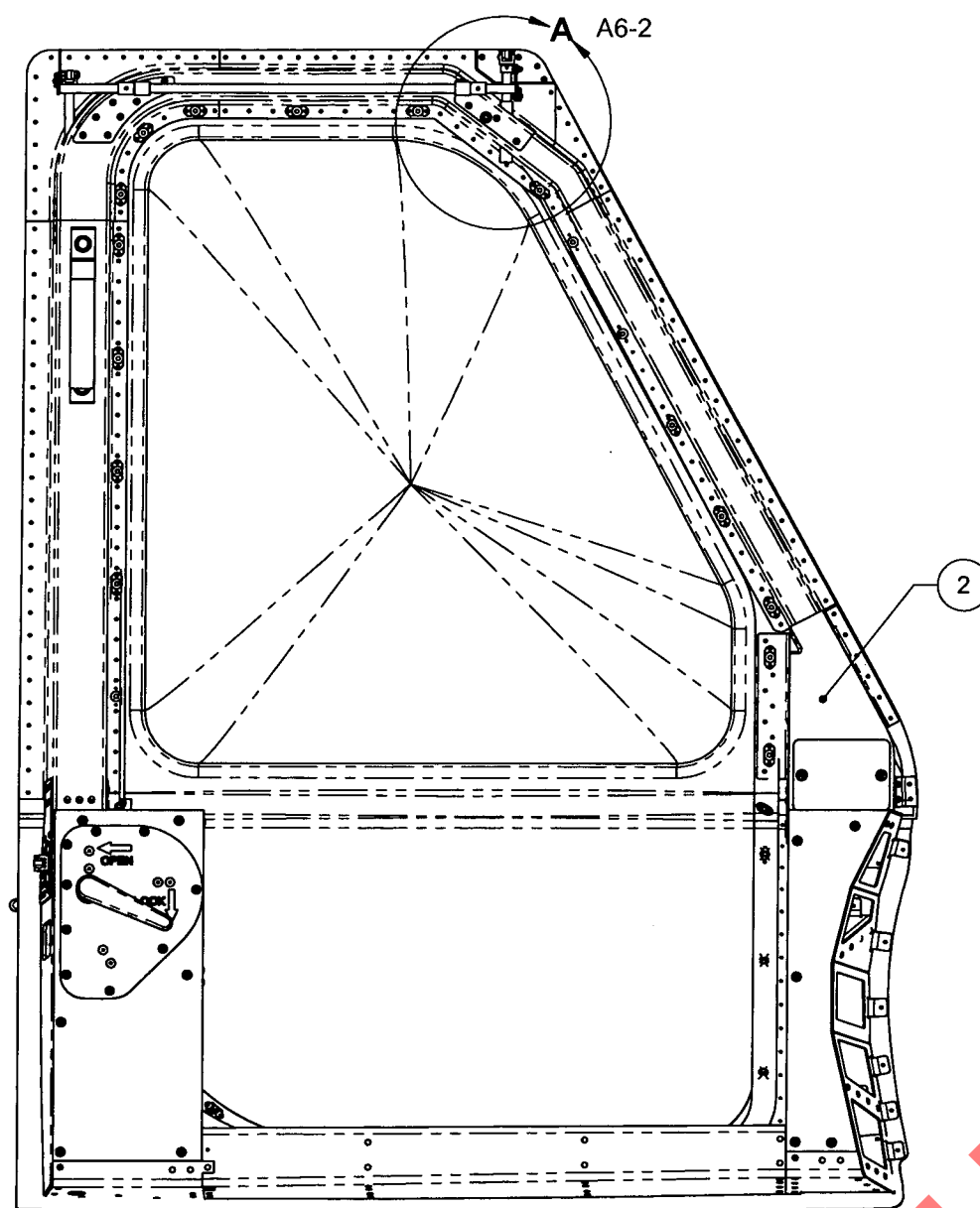


D4585-041 DOOR ASSY, HALF VERT REF WINDOW

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 29.2 LBS ESTIMATED

RELEASED
2012-09-26

B	VIEWS UPDATED FOR REDESIGNED DOOR STRUCTURE.	AJS	12.09.11
A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.		D4585	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		DOOR ASSY, HALF VERT REF WINDOW	NTS
DATE	12.09.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



TRANSFER MARK AND DRILL
 $\varnothing 0.195 - \varnothing 0.201$ FROM DOOR
 THRU WINDOW AND SEAL
 29 PL

29 PL (7) (4)

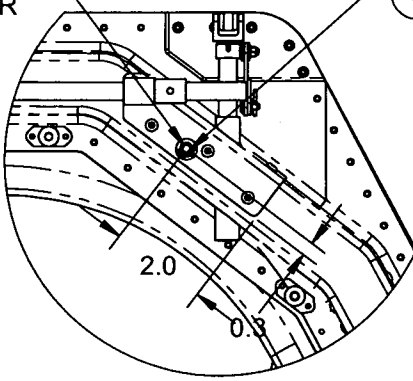
1.6
REF

2.9
REF

LOCATE WINDOW
 FOR OPTIMAL
 EDGE DISTANCE
 ON FASTENERS

TRIM WINDOW LOCALLY
 TO CLEAR LATCH

LOCATE APPROX AS SHOWN
 DRILL $\varnothing 0.195 - \varnothing 0.201$ THRU
 STRUCTURE WINDOW AND DOOR



DETAIL A D6-2
 SCALE 2X

D4585-041 DOOR ASSY, HALF VERT REF WINDOW

RELEASED
 2012-09-26
 ANN

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4585	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOOR ASSY, HALF VERT REF WINDOW	NTS
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